



# 3750 BUMPER FLEX POLYESTER FILLER



## Product Description:

- VOC compliant
- Two component PE filler with excellent adhesion on plastic surfaces
- Fast drying
- Easy to sand

## Technical Description:



3% EN Hardener paste  
Potlife: 4min / 23°C



30 - 45min / 23°C



IR drying 5-8 min

# EN 3750 BUMPER FLEX POLYESTER FILLER

## Pretreatment:



Clean surface with a soft cloth and  
EN 7400 ANTI-SILIKON DEGREASER

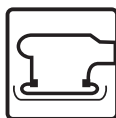
## Surface:

- Plastic parts excluding PE (Polyethylene)

## Product Application:



3% with EN HARDENER PASTE  
Potlife: 4min / 23°C



P120 – P180 must be used  
in order to give a fine,  
non porous surface



Apply with spatula



Store in a cool place.



Non force dry:  
30 - 45min / 23°C



Use protective equipment



Short wave 5-8 min.



Please refer to the  
Technical Data Sheet

# EN 3750 BUMPER FLEX POLYESTER FILLER

## Flash Point:

31°C / 88°F

## Specific Gravity:

1.70 g/ cm<sup>3</sup>

## Solid Content (No thinner):

87% Weight

## VOC (2004/42/EC)

2004/42/IIB(b)(250)100

The EU limit value for this product category in ready for use form is max 250 g/l of VOC.  
The VOC value of this product in ready for use form is max. 100 g/l.

## Theoretical Coverage: -

## Cleaning of equipment:

Clean after use with EN 7100 SOLVENT NORMAL

## Remarks:

- Mix only with EN Hardener. Do not add more than 3% as this may cause staining of the topcoat finish.
- Do not apply to TPA substrates and soft old paintwork.
- Do not apply at temperatures below +5°C.
- Polyester materials have a limited shelf life. Store in a cool place. Shelf life of 12 months in sealed containers.

**PE Hardener contains organic peroxide and is an oxidant. If PE hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.**

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